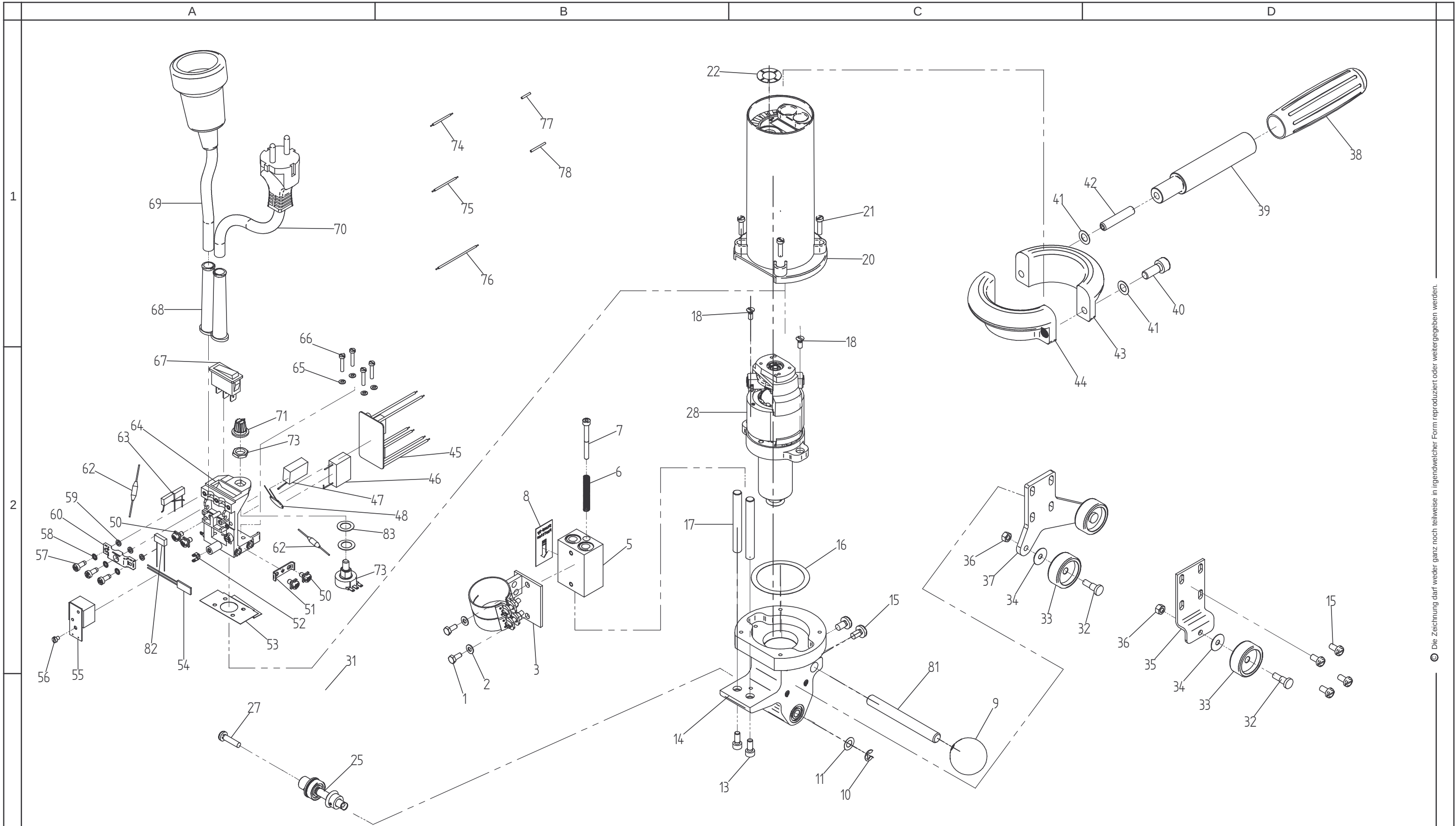




Werkstoff:					Volumen:	
Datum	Gezeichnet	Antriebseinheit (TriacDrive)				
07.03.2003	F. Gerig					
Datum	Geprüft					
03.06.2003	R. Portmann					
LEISTER Process Technologies CH-6060 Sarnen		Format	Masstab		Zeichnungs-Nr.	Index
		A3	1:2		10927	B

Spare Parts List: TRIAC DRIVE 0246				
Drawing-No 10927B				
Pos	Order No	Qty	Article	
Drawing-No 10927B				
1	104.234	2	Hexagon set screw M4 x 10	
2	100.139	2	Washer M4 4.3/9/0.8	
3	115.243	1	Support	
5	115.178	1	Lifting sledge complete	
6	115.213	1	Pressure spring $\varnothing 5 \times \varnothing 6.1 \times 38.5$	
7	112.503	1	Cheese head screw M4 x 40	
8	115.254	1	Label "Stand-by position"	
9	115.496	1	Tool rest	
10	115.175	1	Circlip for shaft $\varnothing 5$	
11	103.227	2	Shim ring 7/13/0.2	
13	100.373	2	Cheese head screw M5 x 12	
14	115.171	1	Housing complete	
15	100.175	7	Slotted pan head screw M5 x 10	
16	115.203	1	Shim ring 45/55/0.2	
16	115.204	1	Shim ring 45/55/0.1	
17	115.172	2	Shaft	
18	100.325	2	Countersunk screw M4 x 10	
20	100.431	1	Handle	
21	100.442	4	Cheese head screw M4 x 16	
22	115.248	1	Scale Triac Drive	
25	115.174	1	Driving axle complete	
27	100.421	1	Slotted pan head screw M5 x 20	
28	115.163	1	Motor DCL 52/33, HA K 230V, with gearing	
28	115.270	1	Motor DCL 52/33, HA K 120V, with gearing	
	100.429	2	Carbon brush 5 x 6 x 14 with lead (230/200V)	
	100.430	2	Carbon brush 5 x 6 x 14 with lead (120/100V)	
32	115.198	3	Fitted shoulder screw M6 x 8, with socket head	
33	114.682	3	Supporting wheel	
34	100.393	3	Distance disc 5/17/0.5	
35	115.195	1	Support	
36	100.377	3	Hexagon nut M5/0.8d	
37	115.194	1	Double support carrier roller	
38	100.570	1	Handle $\varnothing 30 \times 100 / \varnothing 22$	
39	115.257	1	Guide handle	
40	100.871	1	Cheese head screw M8 x 20	
41	100.351	2	Shim ring 8/14/0.5	
42	103.348	1	Set screw M8 x 40	
43	115.258	1	Round handle	
44	115.259	1	Round handle	
45	102.215	1	Electronic circuit board DS 85, 240/230/200V	
46	100.454	1	Interference capacitor 0.33uF/250V	
47	100.603	1	RC- combination 0.47uF + 470Ohm	
48	115.433	1	Varistor	
50	100.266	4	Fillister head screw M4 x 8	
51	115.212	1	Grounding clamp	
52	100.216	4	Soldering tag	
53	102.316	1	Insulating paper (UL)	
54	100.471	1	Temperature limit switch	
55	102.317	1	Choke coil complete (UL)	
56	100.041	4	Cheese head screw M3 x 4	
57	100.610	3	Cheese head screw M3 x 10	

Spare Parts List: TRIAC DRIVE 0246				
Drawing-No 10927B				
Pos	Order No	Qty	Article	
58	100.209	3	Serrated lock washer M3 3.2/6/0.4, internal teeth	
59	100.210	3	Washer M2.5 2.7/5.5/1	
60	114.755	1	Strain relief	
62	100.809	2	Choke coil 10uH/0.8A	
63	100.452	2	Capacitor 2200pF	
64	115.211	1	Terminal hoop	
65	100.446	4	Spring ring M3 3.25/6.2/0.8	
66	100.445	4	Cheese head screw M3 x 16	
67	100.605	1	Rocker switch illuminated	
68	100.444	2	Cord guard Ø 9.6 x 75mm	
69	115.311	1	Power supply cord 3 x 1.5mm ² x 0.3m, with grounded US-receptacle	
70	115.312	1	Power supply cord 3 x 1.5mm ² x 2.7m, with grounded US-plug	
71	107.603	1	Potentiometer knob red	
73	102.233	1	Potentiometer 100kOhm	
74	100.608	1	Temperature resistant wire 0.5mm ² x 29mm, black	
75	100.606	1	Temperature resistant wire 0.5mm ² x 34mm, blue	
76	100.607	1	Temperature resistant wire 0.5mm ² x 56mm, black	
77	107.981	2	Insulating tube ø 1 x 0.4 x 11mm	
78	104.158	3	Insulating tube ø 1 x 0.4 x 19mm	
81	115.461	1	Shaft	
82	100.456	1	Interference capacitor 0.001uF/250V	
83	101.155	2	Shim ring 10/16/0.5	